CLAIMS

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1. A method for producing a genetically transformed plant which exhibits toxicity toward Coleopteran insects which comprises the steps of:

(a) inserting into the genome of a plant cell a chimeric gene which comprises in sequence:

> i) a promoter which functions in plants to cause the production of RNA;

ii) a DNA sequence that causes the production of a RNA sequence encoding a Coleopteran-type toxin protein of Bacillus thuringiensis; and

iii) a 3' non-translated DNA sequence
which functions in plant cells to
cause the addition of polyadeny late nucleotides to the 3' end
of the RNA sequence;

(b) obtaining transformed plant cells; and

- (c) regenerating from the transformed plant cells genetically transformed plants exhibiting resistance to Coleopteran insects.
- 2. A method of Claim 1 in which the promoter is selected from the group consisting of CaMV35s promoter, MAS promoter and ssRUBISCO promoters.
- 3. A method of Claim 1 in which the DNA sequence encoding a Coleopteran-type toxin protein is from Bacillus thuringiensis var. tenebrionis.

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- 4. A method of Claim 1 in which the DNA sequence encoding a Coleopteran-type toxin protein is from Bacillus thuringiensis var. san diego.
- 5. A method of Claim 3 in which the promoter is the CaMV35S promoter.
- 6. A method of Claim 3 in which the promoter is the mannopine synthase promoter.
- 7. A method of Claim 5 in which the 3' non-translated DNA sequence is from the soybean storage protein gene.
- 8. A method of Claim 1 in which the plant is selected from the group consisting of tomato, potato and cotton.
- 9. A chimeric plant gene comprising in sequence:
 - (a) a promoter which functions in plants to cause the production of RNA;
 - (b) a DNA sequence that causes the production of a RNA sequence encoding a Coleopteran-type toxin protein of Bacillus thuringiensis; and
 - (c) a 3' non-translated DNA sequence which functions in plant cells to cause the addition of polyadenylate nucleotides to the 3' end of the RNA sequence;
- 10. A gene of Claim 9 in which the promoter is selected from the group consisting of CaMV35S promoter, MAS promoter and ssRUBISCO promoters.
- 11. A gene of Claim 9 in which the DNA sequence encoding a Coleopteran-type toxin protein is from Bacillus thuringiensis var. tenebrionis.
- 12. A gene of Claim 9 in which the DNA sequence encoding a Coleopteran-type toxin protein is from Bacillus thuringiensis var. san diego.

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- 13. A gene of Claim 11 in which the promoter is the CaMV35S promoter.
- 14. A gene of Claim 11 in which the promoter is the mannopine synthase promoter.
- 15. A gene of Claim 13 in which the 3' non-translated DNA sequence is from the soybean storage protein gene.
 - 16. A gene of Claim 13 in which the promoter contains an additional enhancer sequence.
 - 17. A transformed plant cell containing a chimeric gene comprising in sequence:
 - (a) a promoter which functions in plants to cause the production of bacterial RNA;
 - (b) a DNA sequence that causes the production of a RNA sequence encoding a Coleopteran-type toxin protein of Bacillus thuringiensis; and
 - (C) a 3' non-translated DNA sequence which functions in plant cells to cause the addition of polyadenylate nucleotides to the 3' end of the RNA sequence;
 - 18. A cell of Claim 17 in which the promoter is selected from the group consisting of CaMV35S promoter, MAS promoter and ssRUBISCO promoters.
 - 19. A cell of Claim 17 in which the DNA sequence encoding a Coleopteran-type toxin protein is from Bacillus thuringiensis var. tenebrionis.
 - 20. A cell of Claim 17 in which the DNA sequence encoding a Coleopteran-type toxin protein is from Bacillus thuringiensis var. san diego.
 - 21. A cell of Claim 19 in which the promoter is the CaMV35S promoter.

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- 22. A cell of Claim 19 in which the promoter is the mannopine synthase promoter.
- 23. A cell of Claim 21 in which the 3' non-translated DNA sequence is from the soybean storage protein gene.
- 24. A cell of Claim 17 in which the plant is selected from the group consisting of tomato, potato, cotton and maize.
- 25. A differentiated plant exhibiting toxi-10 city toward susceptible Coleopteran insects comprising transformed plant cells of Claim 17.
 - 26. A plant of Claim 25 in which the plant is tomato.
 - 27. A plant of Claim 25 in which the plant is potato.
 - 28. A plant of Claim 25 in which the plant is cotton.
 - 29. A plant transformation vector comprising a chimeric plant gene of Claim 9.
 - 30. A vector of Claim 29 comprising a gene of Claim 10.
 - 31. A vector of Claim 29 comprising a gene of Claim 11.
 - 32. A vector of Claim 29 comprising a gene of Claim 13.
 - 33. A vector of Claim 29 comprising a gene of Claim 12.
 - 34. A vector of Claim 29 comprising a gene of Claim 13.
- 35. A vector of Claim 29 comprising a gene of Claim 14.

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- 36. A gene of Claim 16 in which the enhanced CaMV35S promoter contains additional enhancer DNA sequence corresponding to the DNA sequence -343 to -90, said enhanced promoter having the sequence shown in Figure 18.
- \times 37. A toxin protein having the amino acid sequence (1-644) shown in Figure 10.
- 38. A toxin protein of Claim 37 in which the N-terminal 15 amino acids have been removed.
- 39. A toxin protein of Claim 37 in which the N-terminal 47 amino acids have been removed.
 - 40. A toxin protein of Claim 37 in which the N-terminal 48 amino acids have been removed.
 - 41. A toxin protein of Claim 37 in which the N-terminal 57 amino acids have been removed.
 - 42. A toxin protein of Claim 37 in which the N-terminal 76 amino acids have been removed.
 - \times 43. A gene of Claim 9 encoding the toxin protein of Claim 37.
 - 44. A gene of Claim 9 encoding the toxin protein of Claim 38.
 - 45. A gene of Claim 9 encoding the toxin protein of Claim 39.
 - 46. A gene of Claim 9 encoding the toxin protein of Claim 40.
 - 47. A gene of Claim 9 encoding the toxin protein of Claim 41.
 - 48. A gene of Claim 9 encoding the toxin protein of Claim 42.
 - 49. A seed produced from a plant of Claim 25.
 - 50. A seed of Claim 49 in which the plant is tomato.

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- 51. A seed of Claim 49 in which the plant is potato.
- 52. A seed of Claim 49 in which the plant is cotton.